



Dart Aerospace Ltd.
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D3562-041
Job Sheet 168755



Part No: D3562-041

Job Qty: 2 ea

Part Name: Step Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Created By: Linda Lacelle

Due Date: 12/8/17

Type: ~~Stock~~ *SAD*

Description:

Note: DWG REV G IPP Rev:A New Issue 06-11-09 JLM IPP rev B ECN 987 07.10.09 EC verified by: DD IPP Rev:C ECN1048 07-12-18 DD verified by:ec IPP Rev:D 08-07-28 add chemical conversion coat DD verf:EC IPP REV:E 13.06.03 PER DWG REV.F DD VERF:JLM IPP REV:F 16.06.23 AS PER DWG REV.G DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Large Fab-2		<i>D.M.L. 17-11-22</i>
100	Large Fab	2 pcs	12/7/17	12/7/17	0.00	2.96	Large Fab 8		<i>D.M.L. 17-11-22</i>
110	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC5		<i>CPL</i>
120	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.46	HandFinish1		<i>2017-12-04 JLC</i>
130	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC7		<i>17-12-18</i>
140	Small Fab	2 pcs	12/7/17	12/7/17	0.00	4.17	Small Fab		<i>17-12-18</i>
150	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC5		<i>CPL</i>
160	Large Fab	2 pcs	12/7/17	12/7/17	0.00	2.96	Large Fab 2		<i>2017-12-18</i>
170	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC10		<i>CPL</i>
180	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC5		<i>CPL</i>
190	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.46	HandFinish1		<i>BEB 17/12/19</i>
200	Powdercoat	2 pcs	12/7/17	12/7/17	0.00	0.55	Powdercoat1		<i>17-12-19</i>
210	HandFinish	2 pcs	12/8/17	12/8/17	0.00	0.46	HandFinish3		<i>BEB 17/12/21</i>
215	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC3		<i>17-12-19</i>
220	QC	2 pcs	12/8/17	12/8/17	0.00	0.00			<i>DEC 22 2017</i>
230	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3		
240	QC21-SA	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut D2622 extrusion as per Dwg D3562

Descriptions: 140 - 1- Transfer drill Rivet holes as per dwg D3562. 2-Touch-up rivet holes with alodine as per dwg d3562 3-Rivet legs using Scotch-Weld as per dwg D3562. *****Ensure to wipe off any excess magnobond ***** A/R Scotch-Weld DP460

Batch: EXP DATE:

160 - 1-Weld end caps as per Dwg d3562 & QSI 004. Inspect for foreign objects as per QSI 024. 2-Grind end cap welds flush as per Dwg D3562

200 - START TIME: *5:20* OUT: *3:20* FINISH: *5:30*

M13847

wing walk. M138711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C <i>F162484-2</i>	2	112	0	0
140-Small Fab	D2734 <i>5012801</i>	4	100	0	0
	D3560-041 <i>5021840</i>	2	0	0	0
	D3560-043 <i>5021797</i>	2	0	0	0
	MS20600-AD4W4 <i>5016823</i>	64	42	0	0

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Part Specifications

Specifications could not be found.

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Step Weldment

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PART NO: D3562-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/22/17

Job No: 168755